



**Stainless Steel COLLARS
according to DIN 2642**

| DN | D1 mm | s mm | d4 mm | h mm | THEOR. WEIGHT kg/item |
|-----|----------|---------|----------|---------|--------------------------|
| 15 | 20.00 | 2.00 | 45.00 | 7.00 | 0.02 |
| | 21.30 | 2.00 | 45.00 | 7.00 | 0.02 |
| 20 | 25.00 | 2.00 | 58.00 | 8.00 | 0.04 |
| | 26.90 | 2.00 | 58.00 | 7.00 | 0.04 |
| | 26.90 | 3.00 | 58.00 | 8.00 | 0.06 |
| 25 | 28.00 | 2.00 | 68.00 | 8.00 | 0.05 |
| | 30.00 | 2.00 | 68.00 | 10.00 | 0.08 |
| | 32.00 | 2.00 | 68.00 | 10.00 | 0.05 |
| | 33.70 | 2.00 | 68.00 | 10.00 | 0.05 |
| | 33.70 | 3.00 | 68.00 | 10.00 | 0.08 |
| 32 | 38.00 | 2.00 | 78.00 | 10.00 | 0.07 |
| | 42.40 | 2.00 | 78.00 | 10.00 | 0.07 |
| | 42.40 | 3.00 | 78.00 | 12.00 | 0.15 |
| 40 | 44.50 | 2.00 | 88.00 | 12.00 | 0.09 |
| | 48.30 | 2.00 | 88.00 | 12.00 | 0.09 |
| | 48.30 | 3.00 | 88.00 | 15.00 | 0.18 |
| 50 | 51.00 | 2.00 | 102.00 | 15.00 | 0.12 |
| | 54.00 | 2.00 | 102.00 | 16.00 | 0.12 |
| | 57.00 | 2.00 | 102.00 | 15.00 | 0.12 |
| | 57.00 | 3.00 | 102.00 | 15.00 | 0.17 |
| | 60.30 | 2.00 | 102.00 | 15.00 | 0.11 |
| | 60.30 | 3.00 | 102.00 | 18.00 | 0.18 |
| | 64.00 | 2.00 | 102.00 | 15.00 | 0.11 |
| 65 | 70.00 | 2.00 | 122.00 | 15.00 | 0.16 |
| | 70.00 | 3.00 | 122.00 | 20.00 | 0.24 |
| | 76.10 | 2.00 | 122.00 | 15.00 | 0.15 |
| | 76.10 | 3.00 | 122.00 | 18.00 | 0.24 |
| 80 | 84.00 | 2.00 | 138.00 | 15.00 | 0.20 |
| | 86.00 | 3.00 | 138.00 | 20.00 | 0.30 |
| | 88.90 | 2.00 | 138.00 | 15.00 | 0.19 |
| | 88.90 | 3.00 | 138.00 | 22.00 | 0.30 |
| | 88.90 | 4.00 | 138.00 | 23.00 | 0.44 |
| 100 | 102.00 | 2.00 | 158.00 | 15.00 | 0.24 |
| | 104.00 | 2.00 | 158.00 | 20.00 | 0.25 |
| | 106.00 | 3.00 | 158.00 | 22.00 | 0.38 |
| | 108.00 | 2.00 | 158.00 | 20.00 | 0.25 |
| | 108.00 | 4.00 | 158.00 | 27.00 | 0.54 |
| | 114.30 | 2.00 | 158.00 | 20.00 | 0.23 |
| | 114.30 | 3.00 | 158.00 | 22.00 | 0.36 |
| | 114.30 | 4.00 | 158.00 | 25.00 | 0.50 |
| 125 | 129.00 | 2.00 | 188.00 | 20.00 | 0.34 |
| | 131.00 | 3.00 | 188.00 | 25.00 | 0.52 |
| | 133.00 | 4.00 | 188.00 | 27.00 | 0.72 |
| | 139.70 | 2.00 | 188.00 | 20.00 | 0.30 |
| | 139.70 | 3.00 | 188.00 | 22.00 | 0.46 |
| | 139.70 | 4.00 | 188.00 | 30.00 | 0.68 |
| 150 | 154.00 | 2.00 | 212.00 | 20.00 | 0.38 |
| | 156.00 | 3.00 | 212.00 | 25.00 | 0.60 |
| | 158.00 | 4.00 | 212.00 | 28.00 | 0.82 |
| | 168.30 | 2.00 | 212.00 | 22.00 | 0.33 |
| | 168.30 | 3.00 | 212.00 | 25.00 | 0.55 |
| | 168.30 | 4.00 | 212.00 | 25.00 | 0.72 |
| 200 | 204.00 | 2.00 | 268.00 | 23.00 | 0.56 |
| | 206.00 | 3.00 | 268.00 | 25.00 | 0.83 |
| | 219.10 | 2.00 | 268.00 | 23.00 | 0.48 |
| | 219.10 | 3.00 | 268.00 | 25.00 | 0.74 |
| | 219.10 | 4.00 | 268.00 | 25.00 | 1.00 |
| 250 | 254.00 | 2.00 | 320.00 | 24.00 | 0.70 |
| | 256.00 | 3.00 | 320.00 | 26.00 | 1.04 |
| | 273.00 | 3.00 | 320.00 | 26.00 | 0.92 |
| | 273.00 | 4.00 | 320.00 | 27.00 | 1.26 |
| 300 | 304.00 | 2.00 | 370.00 | 24.00 | 0.84 |
| | 306.00 | 3.00 | 370.00 | 26.00 | 1.28 |
| | 308.00 | 4.00 | 370.00 | 28.00 | 1.70 |
| | 323.90 | 3.00 | 370.00 | 26.00 | 1.07 |
| | 323.90 | 4.00 | 370.00 | 27.00 | 1.47 |
| 350 | 356.00 | 3.00 | 430.00 | 26.00 | 1.61 |
| | 358.00 | 4.00 | 430.00 | 30.00 | 2.36 |
| 400 | 406.40 | 3.00 | 480.00 | 30.00 | 1.96 |
| | 408.00 | 4.00 | 480.00 | 30.00 | 2.64 |
| 450 | 456.00 | 3.00 | 530.00 | 30.00 | 2.16 |
| 500 | 508.00 | 4.00 | 580.00 | 40.00 | 3.74 |
| 600 | 609.60 | 3.00 | 660.00 | 30.00 | 2.65 |